DETAIL "C" SHOWING CORNER CONSTRUCTION OF HATCH ONLY
SCALE 12"=1'0"

FULL SIZE BOTTOM VIEW OF LOCKING MECHANISM

SECTION A-A
SCALE 12"=1'0"

SECTION B-B
SCALE 12"=1'0"

SECTION CC
SCALE 12"=1'0"

TYPICAL BOTTOM CORNER VIEW SHOWING INSTALL OF -21

DETAIL OF -21
SCALE 12"=1'-0"

3×3¼ RUBBERIZED FABRIC (FAB 31)

.032 AL. ALLOY SHEET SPEC. 47A10 (COND. T)

.030 AL. ALLOY SHT. SPEC. 47A10 (COND A) HT. 3RS3 (COND T) SAME SECTION AS 22N126-3

.040 AL. ALLOY SHEET SPEC. 47A10 (COND. T)

⅛×¼ SYNTHETIC SPONGE OR EQUIV. FABRIC COVERED. MAY BE PURCHASED FROM KIRKHILL RUBBER CO., LOS ANGELES, CALIF.

MAKE FROM Y-37-ABT

MITER CORNERS OF -4L, -4R, -5, -2, -8, -3, -10, -11, -12, -13 & -24.

ALL RIVETS AN426-D4 INSIDE AND OUTSIDE EXCEPT WHERE OTHERWISE SPECIFIED

OUTBOARD CORNERS ONLY

BELTFRAME 333

SUBFRAME - SEE 28B024

STRINGER "C"

FORWARD

SEE DETAIL "C"

Q4303-D4

28B243-FRONT
28B243-1-REAR

28B239-FRONT
28B239-1-REAR

28B236-2

AN520-D10-18
AN316-D3R

Q5064-2-3
ON AFT HINGE ONLY

NOTE:
CUT AWAY EDGE OF -12 TO CLEAR HEADS OF BOLTS SECURING 28B241 HINGES.

NOTE: 1. APPLY FAIRPRENE #4 (DUPONT) CEMENT OR EQUIVALENT BETWEEN -10-11, & -12, -13 RESPECTIVELY ALSO ADD FILLET OF CEMENT AT ATTACHMENT OF -13 TO -4, -12 TO -5 AND AT ALL MITRED CORNERS

2. Q1801-3E MAY BE USED AS AN ALTERNATE FOR AC365-8.

FINISH - 2 - P

FINISH CODE

PBY-1,2,3,4,5,5A,5B | ALL 28-5'S

CONSOLIDATED AIRCRAFT CORP. BUFFALO, N.Y.

HATCH INSTALLATION - HULL - NAVIGATORS

J 28B233



H 519